

Receiving Report

Date: 9/6/17

Batch No: M112083

Supplier: MA CNR

Dart P/O: SF92

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes No N/A
 QC6 Inspection: ✓ N/A
 Work Order: 070313 N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 CG

Production/Admin:

Date 09/06/17

Location

Received/Costing RCP 11292

Initial CG

Marmon/Keystone Canada Inc.
 **Specialty Steels**

PACKING SLIP

290 Chemin du Tremblay
 Boucherville QU CAN J4B 5X9
 TEL. 514/527-9153
 FAX. 450/641-4357

PAGE..: 1
 Order : 14309
 Date..: 06/16/2009

SOLD TO:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

<u>SHIP VIA</u> EPIC		<u>F.O.B.</u> BOUCHERVILLE	<u>SALESPERSON</u> G. Dulude	<u>YOUR ORDER NO.</u> 8892
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
01 72 /FT	Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment rev:08/08			
02 36 /FT	ALUMINUM SMLS TUBE ATS .500 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0500W065 HT#.....: F00000602 Total... HT#.....: 175-45796 HT#.....: 175-47720 Total... IN✓	6 1 1 3	72/FT 72/FT 12/FT 12/FT 12/FT 36/FT	

No. of Bdls/Pieces

2 / 0

Total Weight.....:

12

Customers.: _____



Purchase Order

Date May 29, 2009	Page 1
Purchase Order Number PO00008892	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

Vendor Address:

Marmon/Keystone Canada Ltd.
290 Chemin du Tremblay
Boucherville, QC J4B 5X9
Canada
Phone (800) 361-8142
Fax (450) 641-4357

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAR001	May 29, 2009	N30	Epic Express	Jun 03, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
✓108.0000	M6061T6T0500W065	6061T6 RD TUBE .500 X .03/06/2009	Comments: AS ABOVE	No	2.000000	f	216.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Comments: <i>C9/C/17</i>	Tax Summary:	10.80 GST 0.00 GSTME 0.00 GSTND 0.00	Less:	included tax 0.00 <hr/> Subtotal 216.00 <hr/> Total tax 10.80 <hr/> Total purchase order in CAD Dollars

CONTROLLED COPY

DART

COPY ISSUED

DESIGN <i>#</i>	DRAWN BY <i>#</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>#</i>	DRAWING NO. <i>M6061T6T</i>	REV. <i>A</i> SHEET <i>1</i> OF <i>1</i>
DATE <i>01.06.21</i>		TITLE <i>6061-T6 TUBING</i>	SCA <i>NT</i>
<i>ATT CP</i>	A 01.06.21	NEW ISSUE	
	B 04.01.23	ADD QQ-A-200/8 + QQ-A-225/8	

PURCHASE MATERIAL: 6061-T6 OR 6061-T6Z TUBING PER
 WW-T-700/6. OR AMS 4080 OR AMS 4082
⚠ B ⚠ OR QQ-A-200/8 OR QQ-A-225/8

PART NUMBER: M6061T6T|D.DDD|W.TTT
 | OD | WALL | WHERE D.DDD = OD IN INCHES
 | | | .TTT = WALL THICKNESS IN INCHES

EG. $3/8'' \times 0.058''$ WALL = M6061T6T0.375W.058

REFERENCE ONLY

RELEASED
 01.06.21 *[Signature]*

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07/10/2009 From: MARMON/KEYSTONE CORPORATION
M/K OR:
C.P.O.#
C PART#

INIT.::

To:

OR. REF#:
SISPR#:

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS
6673 W. WILLIS ROAD
CHANDLER, AZ 85226

CERTIFIED TEST REPORT
<http://www.KaiserAluminum.com>

CUSTOMER ID NUMBER:	CUSTOMER PART NUMBER:	PRODUCT DESCRIPTION:			
GD-33603	AT/.5.065/734	Seamless Tube			
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER ID NUMBER:	ALLOY:	TEMPER:
200438	001	11/21/2007	F00000602	6061	T6
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIA/MATERIALS:	WIDTH:	LENGTH:
648.000 LB	515.000 PCS	200257			12.000 FT
SHIP TO:		GOLD TO:			
MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			

Actual Physical Properties

REFERENCE	TEST#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONTRACTS	BEND
F00000602	001	1	46.0	42.6	16.0	N/A	N/A	N/A
F00000602	002	1	46.6	41.1	15.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mo	Cr	Ni	Pb	Bi	Zr	Al	Sn
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00
R5930	.62	.30	.22	.05	1.01	.07	.04	.02	.00	.01	.01	.03

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

William A. de la Cruz, Sr. Metallurgical Engineer

Plant Serial: 00000229

Kaiser Order Number: 200438

Line Item: 001

Page 1 of 2

AT/.5.065/734/F00000602/RM

** TOTAL PAGE. 04 **

07/10/2009 From: MARMON/KEYSTONE CORPORATION
M/K OR#: INIT.:
C.P.O.:
C PART#:

To:
OR. REF#:
SLS PRS#

KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS
6673 W. WILLIS ROAD
CHANDLER, AZ 85226

CERTIFIED TEST REPORT

<http://www.KaiserAluminum.com>

Applicable Requirements:

→ Description: OD: 0.500"; Wall: 0.065"; Round 0
AMS-4082N ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Ver AMS 4082N, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3P,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO THE REQUIREMENTS OF DIN EN 10204 *****
COMPLIES TO DIN EN 10204 JAN 2005

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

S 07/10/09

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. de la Cruz, Sr. Metallurgical Engineer

Plant Serial: 00000229

Kaiser Order Number: 200438

Line Item: 001

Wilfredo A. de la Cruz

Page 2 of 2

ATS- .500- .065-

-196061 * 175-45796 * 0004996 * BN4819 * 3/14/2007

MAR 07 '07 11:02 FR E BTLR - TEST REPORTS724 283 4502 TO 919053359788 P.08/09

03/07/2007 From: MARMON/KEYSTONE

To: M/K - BURLINGTON (02)

KAISER CHANDLER**CERTIFICATION and PHYSICAL TEST RESULTS**

QP 026A

These results are for

MARMON/KEYSTONE CORP

Mill Number

175-45796.Purchase Order No **80-23666-001**

Alloy

6061 Temper..... T6

Part No, Item No, Commodity No or Inventory No

Size Description. **.500 IN OD X .065 IN WALL.**Specification(s). **WW-T-7004F ASTM B210-04 AMS 4082N**

Additional procedures as called for on Specification

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082N, WAS NOT OILED.

CHANDLER PLANT
BOX 5011 6575 W WELLS ROAD
CHANDLER AZ 85226
PH: 520.796.1007
FAX: 520.796.0596
SALES: 800.520.8274

S
07/02/13

Limits		Chemical Composition		Per Aluminum Standards and Data 2003								
MIN	MAX	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others	Al
0.40	0.8	0.30	0.7	0.40	0.15	0.15	1.2	0.35	—	0.25	0.15	Total 0.15
Actuals		0.63	0.59	0.22	0.21	0.04	0.98	0.10		0.07	0.01	
		0.30	0.27	0.22	0.21	0.04	0.98	0.05		0.03	0.02	
												Each 0.05
												Total 0.15

* For WW-T-7004 specification, maximum Si plus Fe is .45%.

** 1100 Alloy Max Si + Fe is 0.85 %

Mechanical	Properties		
	Lot #	Temp	Yield PSI
	45796 A1 T6		43,700
	45796 B1 T6		43,800

Ultimate PSI

Elongation %

12

13

Domestic Melt Source Made In USA

We hereby certify that the material covered by this report has been inspected in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description; and that samples representative of the material met the composition limits and had the mechanical properties as indicated.

Date 05/26/2006

Jesse Torres
Senior Quality Tech.

Certified



ATS-.500-.065-

-D6061 * 175-47700 * 0004996 * BN4943 * 4/10/2007

04/03/2007 From: MARMON/KEYSTONE
 M/K OR: 80-063487
 C P.O.: BN4943

To: M/K - BURLINGTON (02)

INIT. :CAM

KAISER CHANDLER**CERTIFICATION and
PHYSICAL TEST RESULTS**

OP 026A

These results are for

MARMON/KEYSTONE CORP

Mill Number

175-47700. Purchase Order No 60-27083-001

Alloy

6061 Temper..... T6

Part No, Item No, Commodity No or Inventory No

Size Description. .500 IN OD X .065 IN WALL

Specification(s).

WW-T-700/6F ASTM B210-04 AMS 4082N

Additional procedures as called for on specification.

WE TAKE EXCEPTION TO PARA 5.2.1. Per AMS 4082N, WAS NOT OILED.

CHANDLER PLANT
BOX 5011 6573 W WILLIS ROAD
CHANDLER AZ 85226
PH: 520.798.1097
FAX: 520.798.0596
SALES: 800.520.8274

Limits	Chemical Composition			Per Aluminum Standards and Data 2003						Ea 0.05	Remainder
MIN	0.40	*	0.15	...	0.8	0.04
MAX	0.8	0.7	0.40	+	0.15	1.2	0.35	...	0.25	0.15	Total 0.15
Actuals	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Tl	Others	Aj
	0.56	0.31	0.21	0.04	0.94	0.09		0.04	0.02		
										Each 0.05	Remainder
										Total 0.15	

* For WW-T-700/4 specification, maximum Si plus Fe is .45%.

** 1100 Alloy Max Si + Fe is 0.95 %

Lot #	Temp	Properties		
		Yield PSI	Ultimate PSI	Elongation %
47700	AI T6	43,000	46,200	14
47700	BI T6	41,400	45,200	15

Sor/07/13

C.C. - USED

Domestic Melt Source Made In USA

We hereby certify that the material covered by this report has been inspected in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description; and that samples representative of the material met the composition limits and had the mechanical properties as indicated.

Date 12/21/2006

Jesse Torres
 Senior Quality Tech.

CertAct

Form Control

AT .5,065 734

Marmon / Keystone Canada Inc. RECEIVED JUN 23 2009

Specialty Steels

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL (514) 527 9153 FAX (450) 641 4357

SOLD TO: VENDU À:
DART AEROSPACE LTD
1270 ABERDEEN STREET

SHIPPED TO: EXPÉDIER À:
DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

INVOICE FACTURE 397152
INVOICE DATE DATE DE FACTURE 6/16/09
PAGE : 1

SHIP VIA / EXPÉDIÉ PAR EPIC		F.O.B. / F.A.B. BOUCHERVILLE	G.S.T. / T.P.S. R137204947 Q.S.T. / T.V.Q. 1016343044 TQ0001 LE			
YOUR ORDER NO. / VOTRE N° DE COMMANDE 8892		SALESMAN / VENDEUR GHI	MARMON / KEYSTONE # 14309	PROVINCIAL TAX NO. 6122-5207 Nº TAXE PROVINCIALE		
ORDERED / COMMANDÉE	DESCRIPTION			SHIPPED / EXPÉDIÉE QUANTITY / QUANTITÉ	UNIT PRICE / PRIX UNITAIRE	AMOUNT / MONTANT
72 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS .500 .065	D6061	72 FT 8 LBS 6 Pieces	2.000 /FT	144.00	
	Cust. part#: M6061T6T0500W065					
36 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS .500 .065	D6061	36 FT 4 LBS 3 Pieces	2.000 /FT	72.00	
	Cust. part#: M6061T6T0500W065 X					
	Energy Surcharge					cL 12.20

ORIGINAL INVOICE / FACTURE ORIGINALE

TERMS: NET 30 DAYS
PLUS 2% PER MONTH ON
ALL OVERDUE ACCOUNTS.

TERMES: NET 30 JOURS
PLUS 2% PAR MOIS
SUR COMPTE PASSÉ DÜ.

FOR CONDITIONS OF SALE REFER TO BACK OF INVOICE.
POUR LES CONDITIONS DE VENTE, VOUS TROUVEREZ LES
RENSEIGNEMENTS À L'ENDOS DE LA FACTURE ORIGINALE.

G.S.T. /HST T.P.S.	11.41
PROVINCIAL TAX TAXE PROVINCIALE	.00

07/16/2009

239.61

PAYMENT OF THIS INVOICE IS DUE BY
LE RÉGLEMENT DE CETTE FACTURE EST EXIGIBLE AU PLUS TARD LE

Dart Aerospace Ltd**Receiving Slip**

Date Jun 18, 2009	Page 1
Receipt Number RCP00011292	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Purchase From:

Marmon/Keystone Canada Ltd.
290 Chemin du Tremblay
Boucherville, QC J4B 5X9
Canada

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-MAR001	PO00008892

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M6061T6T0500W0	6061T6 RD TUBE .500 X AS ABOVE B/N112083	108.0000	f	2.000000	216.00	Jun 18, 2009

Comments:

Marmon/Keystone Canada Inc.



290, Chemin du Tremblay
Boucherville QC J4B 5X9

Téléphone : 514-527-9153
Téléc./Fax : 450-641-2153
www.marmonkeystone.com

TELECOPIE / FACSIMILE

Date: 06/16/09

Destinataire/TO: Linda Leelle

Téléc.
FAX #: 1-613-632-1053

Expéditeur/FROM: Aline Simard

Confidentialité:

L'INFORMATION CONTENUE DANS CE MESSAGE EST CONFIDENTIELLE. ELLE EST RÉSERVÉE AU SEUL USAGE DU DESTINATAIRE NOMMÉ CI-DESSUS. Toute lecture, copie ou divulgation du contenu de ce message par toute autre personne que le destinataire est strictement défendue. Si vous avez reçu la communication par erreur, veuillez nous en informer immédiatement. Nous vous remercions de votre collaboration.

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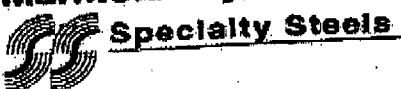
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We are transmitting a total number of _____ pages, including this cover sheet.
If you do not receive all pages, please contact us immediately.

MESSAGE :

Mill test tel que requis

8892 / 14309

Marmon/Keystone Canada Inc.

PAGE: 1
290 Chemin du Tremblay Boucherville J4B 5X9
TEL (514) 527 9153 FAX (450) 641 4357

Shipping date: 06/16/2009
Name of Carrier: EPIC
F.O.B.: BOUCHERVILLE

COMBINATION SHORT FORM OF STRAIGHT BILL OF LADING-EXPRESS SHIPPING CONTRACT ADOPTED BY RAIL FREIGHT AND EXPRESS CARRIERS SUBJECT TO THE JURISDICTION OF THE CANADIAN TRANSPORT COMMISSION ISSUED AT SHIPPER'S REQUEST.

It is mutually agreed, as to each carrier of all or any of said goods over all or any portion of said route to destination, and as to each party at any time interested in all or any of said goods, that every service to be performed hereunder shall be subjected to all the terms and conditions (which are hereby incorporated by reference and have the same force and effect as if the same were fully and specifically set forth herein).

1. approved by the Board of Transport Commission for Canada by General Order No. T-4, dated February 1, 1965 set forth in the Canadian Freight Classification and also available at all railway agency stations and freight offices upon request, when said goods are carried by rail carrier; or
2. of the bill of lading set forth in or prescribed by the relevant tariffs, classification, statutes and regulations motor carrier's services when said goods are carried by a motor carrier; or
3. of the bill of lading form prescribed by the regulations adopted by the order-in-council M95-79 dated April 4, 1979
4. of the Shipping Contract approved by the Board of Transport Commission for Canada by General Order No. 1-45 dated September 18, 1967 and set forth in Express Traffic Annotation; Tariff 100 in effect on the date hereof, when said goods are carried by an express carrier subject to the jurisdiction of the said Board; and which are agreed to by the shipper and accepted for himself and his agents.

Consigned to:

Telephone.....: 613 632 5200

DART AEROSPACE LTD
1270 ABERDEEN STREET

Customer order.: 8892

HAWKESBURY ON CAN K6A 1K7

Description of shipment and special marks	Weight	PCS	If charges are to be prepaid write or stamp here: Collect
Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment			
	rev:08/08		
01-ALUMINUM SMLS TUBE ATS .500 .065 D6061 06/16/2009 72 FT Cust. part#: M6061T6T0500W065 RM HT#:F00000602	7.6	6	Received \$ _____ To be applied in prepayment of the charges on the property described herein.
02-ALUMINUM SMLS TUBE ATS .500 .065 D6061 06/16/2009 36 FT Cust. part#: M6061T6T0500W065 KA HT#:F00000602 KA HT#:175-45796 KA HT#:175-47770	3.8	1	Agent or Carrier. Per.
		1	For carrier's use
		1	Advance and or beyond \$ _____
		1	Misc. \$ _____
		1	Suppl. Piece \$ _____
		1	Suppl. Value \$ _____
		1	Total \$ _____
Shipper show amount of C.O.D.			
		C	Amount \$ _____
		O	Fee \$ _____
		D	Total \$ _____
Bdls/Pieces 2 + 0 = 2	Number of extra large pieces.	Total weight 12 LB	Valuation
Dimensions	Where required by tariff shipper must complete the following. Total cubic feet	Dimensional weight	Order number 14309
Shipper	Transport		Customer

Marmon/Keystone Canada Inc.
 **Specialty Steels**

PACKING SLIP

290 Chemin du Tremblay
 Boucherville QC CAN J4B 5X9
 TEL. 514/527-9153
 FAX. 450/641-4357

PAGE...: 1
 Order : 14309
 Date..: 06/16/2009

SOLD TO:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
		BOUCHERVILLE	G. Dulude	8892	
Ordered	Description		Number Pieces	Quantity Shipped	Back Ordered
01 72 / FT	Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment	rev:08/08			
02 36 / FT	ALUMINUM SMLS TUBE ATS .500 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0500W065 HT#.....: F00000602 HT#.....: 175-45796 HT#.....: 175-47710 Total...		6	6	72/FT 72/FT IN
			1	1	12/FT 12/FT
			1	1	12/FT 12/FT
			3	3	36/FT IN

No. of Bdls/Pieces

2 / 0

Total Weight.....:

12

Customers.: _____